

# SIPCHLOR 652

## Chlorinated Rubber Enamel

Product No. 6652

Features	Recommended Use
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- One pack chlorinated rubber based finish.
- Excellent weather and water resistance.
- Good resistance to weak acids and mild alkalis.
- Approved under APCS-9.

- As a finishing coat on chlorinated rubber, vinyl or epoxy based systems.

Physical Data
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**Finish** : Semi Gloss

**Colour** : See colour card  
(Subject to minimum batch)

**Volume Solids** : 29%

**Recommended Film Thickness:**  
25 micron dry = 86 micron wet

**Theoretical Coverage:**  
11.6 sq. mtr./ltr. at 25 micron

**Density** : 1.1 kg/ltr

**Drying Times :**

At 25°C / 65 % RH

Tack Free : 30 Minutes  
Recoatable : 06 Hours

**Heat Resistant** : Up to 80°C.

**Flash Point** : Over 28°C

Specification Data
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**Preparation**

Prior to application of this product ensure that the painted substrate is intact and free from contaminants. All damaged areas of primer or mid-coats should be rectified and made good to ensure uniformity of system. The substrate should then be thoroughly degreased in accordance with SSPC-SPI. All dust should be removed from the substrate by using clean brushes and/or dry compressed air. Ensure that the steel substrate is completely dry prior to the application of the product.

**Paint System**

This product is designed as a finishing coat on chlorinated rubber primer/mid-coat, may also be used as a finishing coat on vinyl or epoxy systems.

## Application Data

### Application Details

Recommended thinner  
Thinner addition  
Nozzle orifice  
Working pressure

**Airless Spray**  
Thinner 730  
Approx. 5-10 vol%  
0.38 mm = 0.015 inch  
140 - 160 bar

Recommended thinner  
Thinner edition

**Brush / Roller**  
Thinner 730  
3 - 5 vol%

The recommended method of application is by airless spray. However, brush, roller or conventional spray may be used.

The spray fan should be adjusted depending on the nature and shape of the substrate to be painted in order to effect that overspray can be restricted to a minimum.

### Application Conditions

Application temperature : 5 - 50°C.

The minimum temperature required for satisfactory drying is 5°C. The surface temperature must be at least 3°C above the dew point to prevent condensation. Never apply paint under adverse weather conditions.

In confined spaces, constant purging of the air during application and drying is necessary to eliminate solvent vapours for reasons of health and safety as well as to assist evaporation.

### Application Directions

prior to application, mix paint thoroughly to obtain a homogeneous product. Use a mixer for this, which is powered by either an air driven or a flameproof electromotor.

### Cleaning of Equipment

With the Thinner 730.

## Storage Information

#### Pack Size

5 and 20 liters cans.

#### Storage

Store generally in original sealed container, indoors, at a temperature between 5 and 40°C and relative humidity below 70%.

#### Shelf Life

1 Year

## Safety Information

See the material safety data sheet and product label for complete safety and precaution requirements.

## Disclaimer

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